

- a. providing a pigment or dye effective to produce a desired color in said article;
- b. providing polyol or polyester resin components;
- c. providing isocyanate components;
- d. providing a curing catalyst;
- e. mixing said pigment or dye, resin and isocyanate components, and said curing catalyst;
- f. putting said mixture into a mold;
- g. rocking or rotating the mold in multiple directions;
- h. allowing said mixture to remain within said mold for a gelling period of about 9 to about 15 minutes to produce a molded article;
- i. removing said molded article from said mold.

REMARKS

The amendments to the specification have been made to correct obvious grammatical and typographical errors. No new matter has been added.